

ABSTRACT

A suspension article has a frame, a substantially uniplaner non-woven grid, and fasteners. The grid is integrally extruded with a pair of attachment strips, and the fasteners attach the grid to the frame through the attachment strips. In the preferred embodiment, the fasteners are a pair of J-strips integrally extruded with the attachment strips. The process for manufacturing the suspension article includes the steps of extruding a grid, extruding attachment strips integral with the grid, stretching the grid between the attachment strips, and attaching the stretched grid to the frame through the attachment strips.